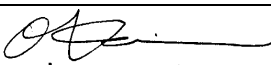




SERVICE BULLETIN

SERVICE GROUP, WARRANTY & SERVICE DEP.
MITSUBISHI MOTOR SALES EUROPE BV

SERVICE BULLETIN		No.: ESB-96E11-502	
		Date: 1997-03-31	
Subject:	OMISSION OF TIGHTENING TORQUE OF A/C COMPRESSOR TENSION PULLEY FIXING BOLT	<Model> CARISMA	<M/Y> 96-10
Group:	ENGINE		
Correction	 O. Kai - E.V.P. After Sales Service		

1. Description:

This Service Bulletin informs you that omission has been rectified of the tightening torque of A/C compressor tension pulley fixing bolt under Service DRIVE BELT TENSION CHECK AND ADJUSTMENT in Group 11A of the Workshop Manual.

2. Applicable Manual:

Manual	Pub. No.	Language	Page(s)
'96 CARISMA Workshop Manual Chassis	PWDE9502	(English)	11A-7
	PWDS9503	(Spanish)	
	PWDF9504	(French)	
	PWDG9505	(German)	
	PWDD9506	(Dutch)	
	PWDW9507	(Swedish)	
	PWDI96E1	(Italian)	

3. Details:

Please refer to the attached page(s).

4. Tighten the lock bolt.

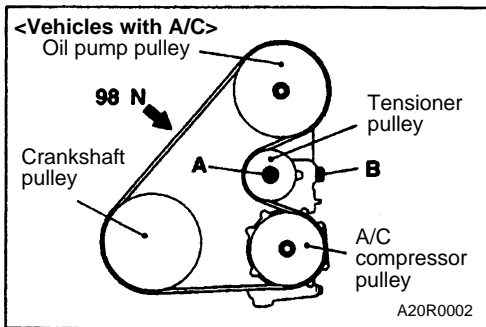
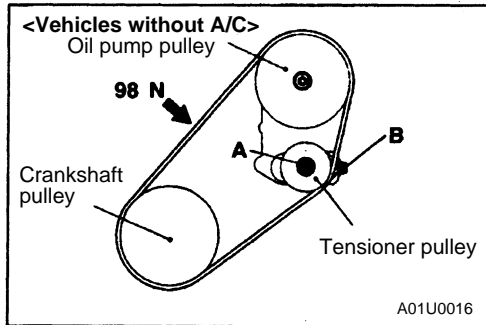
Tightening torque: 23 Nm

5. Tighten the nut of the alternator pivot bolt.

Tightening torque: 44 Nm

6. Tighten the adjusting bolt.

Tightening torque: 6 Nm



POWER STEERING OIL PUMP AND AIR CONDITIONER COMPRESSOR DRIVE BELT TENSION CHECK AND ADJUSTMENT

11100130035

1. Use a belt tension gauge to check that the belt tension is at the standard value at a point half-way between the two pulleys (indicated by an arrow in the illustration). In addition, press this section with a force of 98 N and check that the amount of belt deflection is at the standard value.

Standard value:

Items	When checked	When a used belt is installed	When a new belt is installed
Tension N	392 - 588	441 - 539	637 - 833
Deflection mm	10.0 - 12.0	10.0 - 11.0	7.0 - 9.0

2. If the tension or deflection is outside the standard value, adjust by the following procedure.

- (1) Loosen tension pulley fixing bolt A.
- (2) Adjust the amount of belt deflection using adjusting bolt B.
- (3) Tighten fixing bolt A.
- (4) Check the belt deflection amount and tension, and readjust if necessary.

Caution

- Check after turning the crankshaft once or more clockwise (right turn).

<Added>

Tightening torque: 25Nm